

AMENDMENTS TO THE CLAIMS

The following listing of claims will replace all prior versions and listings of claims in the application.

LISTING OF CLAIMS

1. (Currently Amended) A method for the production of print[[ed]] products by combining various immediately successive processing methods, the method comprising the steps of: wherein the printed products to be produced are coated with a film in predetermined positions in a film printing method in one step of the method and are provided with a structure and/or are stamped in another step of the method in a structure method and/or stamping method,
coating the print products to be produced with a film at predetermined positions according to a film print processing method in one method step comprising:
partially coating said print products with a thin adhesive layer;
providing a transfer film having at least three layers, namely, a carrier foil, a parting layer and a transfer layer;
removing said transfer layer from said carrier foil and transferring it at least partially to said print products with a transfer or printing unit, wherein said transfer layer adheres to the print products; and
providing an embossing and/or a structure according to an embossing and/or a structure processing method in a further method step, wherein the print[[ed]] products to be produced successively undergo the steps of the method without intermediate storage.

2. (Currently Amended) [[A]] The method according to claim 1, wherein the print[[ed]] products to be produced are first coated with a film and then provided with a structure and/or stamped.
3. (Currently Amended) [[A]] The method according to claim 1, wherein the print[[ed]] products to be produced are first provided with a structure and/or stamped and are then coated with a film.
4. (Currently Amended) [[A]] The method according to claim 1 wherein, in another step of the method, the print[[ed]] products to be produced are printed with color in a printing stage ~~comprising at least one inking unit~~.
5. (Currently Amended) [[A]] The method according to claim 1, wherein the print[[ed]] products to be produced can be color printed before or after being coated with a film or before or after being stamped.
6. (Currently Amended) [[A]] The method according to ~~that~~ claim 1, wherein the print[[ed]] products to be produced are dried in another step of the method, wherein the drying is carried out after the film coating and/or after ~~the~~ applying a color printing.

7. (Currently Amended) [[A]] The method according to claim 1, wherein a transfer film that has been supplied for the film printing method is stretched in the direction of width.
8. (Cancelled)
9. (Currently Amended) [[A]] The method according to claim 1, wherein the print[[ed]] products to be produced are submitted to a pressing operation in another step of the method after the film coating.
10. (Currently Amended) [[A]] The method according to claim 1, wherein the transfer film can be controlled with respect to the advance thereof with regard to [[the]] a printing cylinder independently from the rotation thereof.
11. (Currently Amended) [[A]] The device for carrying out the method according to claim 1, comprising at least one structure and/or stamping calendar as well as at least one film transfer device.
12. (Currently Amended) [[A]] The device according to claim 11, ~~wherein~~ further comprising at least one printing device ~~comprising an inking unit to apply~~ an ink to said print products to be produced.

13. (Currently Amended) [[A]] The device according to claim 11 comprising a drying unit downstream the printing device and/or the film transfer device.
14. (Currently Amended) [[A]] The device according to claim 11, wherein the film transfer device has at least one expander roller.
15. (Currently Amended) [[A]] The device according to claim 14, wherein the expander roller is shorter than the width of the film transfer device.
16. (Currently Amended) [[A]] The device according to claim 11, wherein the film transfer device comprises a calender.
17. (Cancelled)

18. (New) A method for producing a print product, said method comprising:

conveying a base layer successively and continuously through a plurality of processing steps in which:

a.) a base layer is coated with an adhesive layer in a first stage;

b.) a transfer film is provided having at least a carrier foil layer, a parting layer and said transfer layer, wherein the transfer layer is separated from the film and adhered to said base layer with a transfer or printing unit in a second stage;

c.) said base layer is stamped and/or embossed in a third stage before or after said step b.);

d.) the base layer is printed in a fourth stage;

d.) the base layer is dried in a drying unit in a fifth stage located downstream of the stages performing steps a.) or d.); and

wherein the steps a-d) are performed successively without intermediate storage.

19. (New) A combined in-line printing apparatus comprising:
- a gluing unit to selectively apply an adhesive to a base printing material fed through said printing apparatus;
 - a structure and/or stamping device to form a pattern in said base material;
 - a film transfer device to transfer a transfer layer of a transfer film to said base material, said transfer film having at least a carrier foil layer, a parting layer and said transfer layer; and
- wherein said base layer interacts with said gluing unit, said structure and/or stamping device, and said film transfer device in succession without intermediate storage.
20. (New) The combined in-line printing apparatus of claim 19 wherein said base layer interacts with said film transfer device before said structure and/or stamping device.
21. (New) The combined in-line printing apparatus of claim 19 further comprising at least one of a printing device to print a material on said base material, a drying unit to dry said adhesive, and a pressing unit having a plurality of calenders to compress said base layer and said transfer layer.
22. (New) The combined in-line printing apparatus of claim 21, wherein said drying unit is downstream said gluing unit or said printing device.